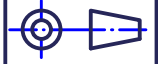



Tolerance class DIN ISO 2768	straightness and flatness nominal dimensions ranges in mm						perpendicularity nominal dimensions ranges in mm (shorter angle leg)				symmetry nominal dimensions ranges in mm (shorter feature)				run
	up to 10	10 to 30	30 to 100	100 to 300	300 to 1000	1000 to 3000	up to 100	100 to 300	300 to 1000	1000 to 3000	up to 100	100 to 300	300 to 1000	1000 to 3000	
H	0.02	0.05	0.10	0.20	0.30	0.40	0.20	0.30	0.40	0.50	0.50				0.10
K	0.05	0.10	0.20	0.40	0.60	0.80	0.40	0.60	0.80	1.00	0.60				1.00
L	0.10	0.20	0.40	0.80	1.20	1.60	0.60	1.00	1.50	2.00	0.60	1.00	1.50	2.00	0.50

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All dimensions are in [mm]  mass ~  complying with RoHS

Material:	general tolerances machining dimensions: DIN ISO 2768mK extrusion dimensions: DIN EN12020-2 diecasting dimensions: DIN1688-4 GTA14	degree of accuracy DIN ISO 2768	0.5 to 3	to 6	to 30	to 120	to 400	to 1000	to 2000
			f (fine)	±0.05	±0.05	±0.10	±0.15	±0.20	±0.30
Surface:		m (middle)	±0.10	±0.10	±0.20	±0.30	±0.50	±0.80	±1.20
			c (coarse)	±0.20	±0.30	±0.50	±0.80	±1.20	±2

Date	Name	Part No.: 84000000106_Abmessungen	Scale 1 of 1 A2
06.08.2014	F. Walther		
Checked			
Enabled			

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